

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **FORCH PLASTIC ADHESION AGENT L246 400ML**
Synonyms 6220 2555 - ARTICLE NUMBER

1.2 Uses and uses advised against

Uses ADHESION PROMOTER

1.3 Details of the supplier of the product

Supplier name **FORCH AUSTRALIA PTY LTD**
Address 2 Forward St, Gnangara, WA, 6077, AUSTRALIA
Telephone (08) 9303 9113
Fax (08) 9303 9114
Email shop@forch.com.au
Website <https://www.forch.com.au/>

1.4 Emergency telephone numbers

Emergency (08) 9303 9113
Emergency 0413 550 330; 0424 135 792

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Aerosols - Flammable: Category 1
Aerosols - Pressurised: Category 1

Health Hazards

Aspiration Hazard: Category 1
Skin Corrosion/Irritation: Category 2
Serious Eye Damage / Eye Irritation: Category 2A
Specific Target Organ Toxicity (Repeated Exposure): Category 2

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **DANGER**

Pictograms



PRODUCT NAME FORCH PLASTIC ADHESION AGENT L246 400ML**Hazard statements**

H222	Extremely flammable aerosol.
H229	Pressurized container: may burst if heated.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H373	May cause damage to organs through prolonged or repeated exposure.

Prevention statements

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash thoroughly after handling.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Response statements

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.
P302 + P352	IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314	Get medical advice/attention if you feel unwell.
P321	Specific treatment is advised - see first aid instructions.
P331	Do NOT induce vomiting.
P332 + P313	If skin irritation occurs: Get medical advice/ attention.
P337 + P313	If eye irritation persists: Get medical advice/attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.

Storage statements

P405	Store locked up.
P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50°C.

Disposal statements

P501	Dispose of contents/container in accordance with relevant regulations.
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2.3 Other hazards

No information provided.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
DIMETHYL ETHER	115-10-6	204-065-8	>50%
XYLENE	1330-20-7	215-535-7	10 to <30%
N-BUTYL ACETATE	123-86-4	204-658-1	10 to <20%
ETHYLBENZENE	100-41-4	202-849-4	1 to <10%
TOLUENE	108-88-3	203-625-9	0.1 to <0.25%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. To protect rescuer, use a Type A (Organic vapour) respirator or an Air-line respirator (in poorly ventilated areas). Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting. Ingestion is considered unlikely due to product form.
First aid facilities	Eye wash facilities and safety shower should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, carbon dioxide or foam. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Extremely flammable aerosol. May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition. Aerosol may explode at temperatures exceeding 50°C. Eliminate all ignition sources including cigarettes, open flames, spark producing switches/tools, heaters, naked lights, pilot lights, mobile phones, etc when handling. Aerosol cans may explode if heated above 50°C.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

Contain spillage, then cover / absorb spill with non-combustible absorbent material (vermiculite, sand, or similar), collect and place in suitable containers for disposal.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool (< 50°C), dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure aerosol containers/ cans are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for damaged/ leaking containers. Large storage areas should have appropriate fire protection systems.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m ³	ppm	mg/m ³
Butyl acetate	SWA [Proposed]	50	270	200	950
Dimethyl ether	SWA [AUS]	400	760	500	950
Ethyl benzene	SWA [AUS]	100	434	125	543
Ethyl benzene	SWA [Proposed]	20	87	--	--
Toluene	SWA [AUS]	50	191	150	574
Toluene	SWA [Proposed]	20	75	--	--
Xylene	SWA [AUS]	80	350	150	655
n-Butyl acetate	SWA [AUS]	150	713	200	950

Biological limits

Ingredient	Reference	Determinant	Sampling Time	BEI
ETHYLBENZENE	ACGIH BEI	Sum of mandelic acid and phenylglyoxylic acid in urine	End of shift	0.15 g/g creatinine
TOLUENE	ACGIH BEI	o-Cresol in urine (with hydrolysis)	End of shift	0.3 mg/g creatinine
	ACGIH BEI	Toluene in urine	End of shift	0.03 mg/L
	ACGIH BEI	Toluene in blood	Prior to last shift of workweek	0.02 mg/L
XYLENE	ACGIH BEI	Methylhippuric acids in urine	End of shift	1.5 g/g creatinine

8.2 Exposure controls

Engineering controls

Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical explosion proof extraction ventilation is recommended. Flammable vapours may accumulate in poorly ventilated areas. Vapours are heavier than air and may travel some distance to an ignition source and flash back. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face	Wear safety glasses.
Hands	Wear nitrile or neoprene gloves.
Body	When using large quantities or where heavy contamination is likely, wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Type A-Class P2 (organic vapour and particulate) / Organic vapour P100 respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	CLEAR LIQUID (AEROSOL DISPENSED)
Odour	CHARACTERISTIC ODOUR
Flammability	EXTREMELY FLAMMABLE
Flash point	< 0°C
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	0.75
Solubility (water)	INSOLUBLE

9.1 Information on basic physical and chemical properties

Vapour pressure	3400 hPa @ 20°C
Upper explosion limit	18.6 %
Lower explosion limit	1.1 %
Partition coefficient	NOT AVAILABLE
Autoignition temperature	235°C
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), acids (e.g. nitric acid), alkalis (e.g. sodium hydroxide), heat and ignition sources.

10.6 Hazardous decomposition products

May evolve toxic gases (carbon oxides, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Acute exposure may result in nausea, vomiting, abdominal pain, diarrhoea, dizziness and drowsiness. This product may have the potential to cause adverse health effects if intentionally misused (e.g. deliberately inhaling contents).

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
DIMETHYL ETHER	--	--	308 g/m ³ (rat)
XYLENE	> 2000 mg/kg (rat) (AICIS)	> 1700 mg/kg (rabbit)	20 mg/L/4h (rat) (AICIS)
N-BUTYL ACETATE	10760 mg/kg (rat)	14112 mg/kg (rabbit)	> 21 mg/L/4hrs (rat)
ETHYLBENZENE	3500 mg/kg (rat)	17800 mg/kg (rabbit)	17.8 mg/l/4 hours (rat)
TOLUENE	5580 mg/kg (rat)	5000 mg/kg (rabbit)	25.7 - 30 mg/L/4hrs (rat)

Skin	Contact may result in drying and defatting of the skin, rash and dermatitis.
Eye	Contact may result in irritation, lacrimation, pain and redness.
Sensitisation	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen. Ethylbenzene is classified as possibly carcinogenic to humans (IARC Group 2B).
Reproductive	Not classified as a reproductive toxin.
STOT - single exposure	Over exposure may result in irritation of the nose and throat, coughing and headache. High level exposure may result in nausea, dizziness and drowsiness.
STOT - repeated exposure	Repeated exposure may result in liver, kidney and central nervous system (CNS) damage.
Aspiration	Ingestion is considered unlikely due to product form. However, if liquid component is ingested, aspiration into

the lungs may cause chemical pneumonitis and pulmonary oedema.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

Hydrocarbon propellants will quickly evaporate from soil or water and enter the atmosphere. In the atmosphere propellants are expected to exist entirely in the vapour phase and will react with hydroxyl radicals. Estimated half lives vary from 6 days (butane) to 13 days (propane). Hydrocarbon propellants are not ozone depleting.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal For small amounts, absorb contents with sand or similar and dispose of to an approved landfill site. Do not puncture or incinerate aerosol cans. Contact the manufacturer/supplier for additional information (if required).

Legislation Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	1950	1950	1950
14.2 Proper Shipping Name	AEROSOLS	AEROSOLS	AEROSOLS
14.3 Transport hazard class	2.1	2.1	2.1
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

Not a Marine Pollutant.

14.6 Special precautions for user

Hazchem code None allocated.

GTEPG 2D1

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15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

PRODUCT NAME FORCH PLASTIC ADHESION AGENT L246 400ML

Classifications	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).
Inventory listings	AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals) All components are listed on AIIC, or are exempt. UNITED STATES: TSCA (US Toxic Substances Control Act) All components are listed on the TSCA inventory, or are exempt.

16. OTHER INFORMATION

Additional information AEROSOL CANS may explode at temperatures approaching 50°C.

WORK PRACTICES - SOLVENTS: Organic solvents may present both a health and flammability hazard. It is recommended that engineering controls should be adopted to reduce exposure where practicable (for example, if using indoors, ensure explosion proof extraction ventilation is available). Flammable or combustible liquids with explosive limits have the potential for ignition from static discharge. Refer to AS 1020 (The control of undesirable static electricity) and AS 1940 (The storage and handling of flammable and combustible liquids) for control procedures.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

EXPLOSIONS: Fires involving explosives or explosive mixtures may undergo further explosions and rapid propagation. Police and emergency personnel should be notified immediately. Evacuate individuals to a safe sheltered area at least 800 metres away. If possible remove vehicles and further heat and ignition sources from the area. Do not return to areas until at least one hour after fire and explosions have ceased.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME FORCH PLASTIC ADHESION AGENT L246 400ML**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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